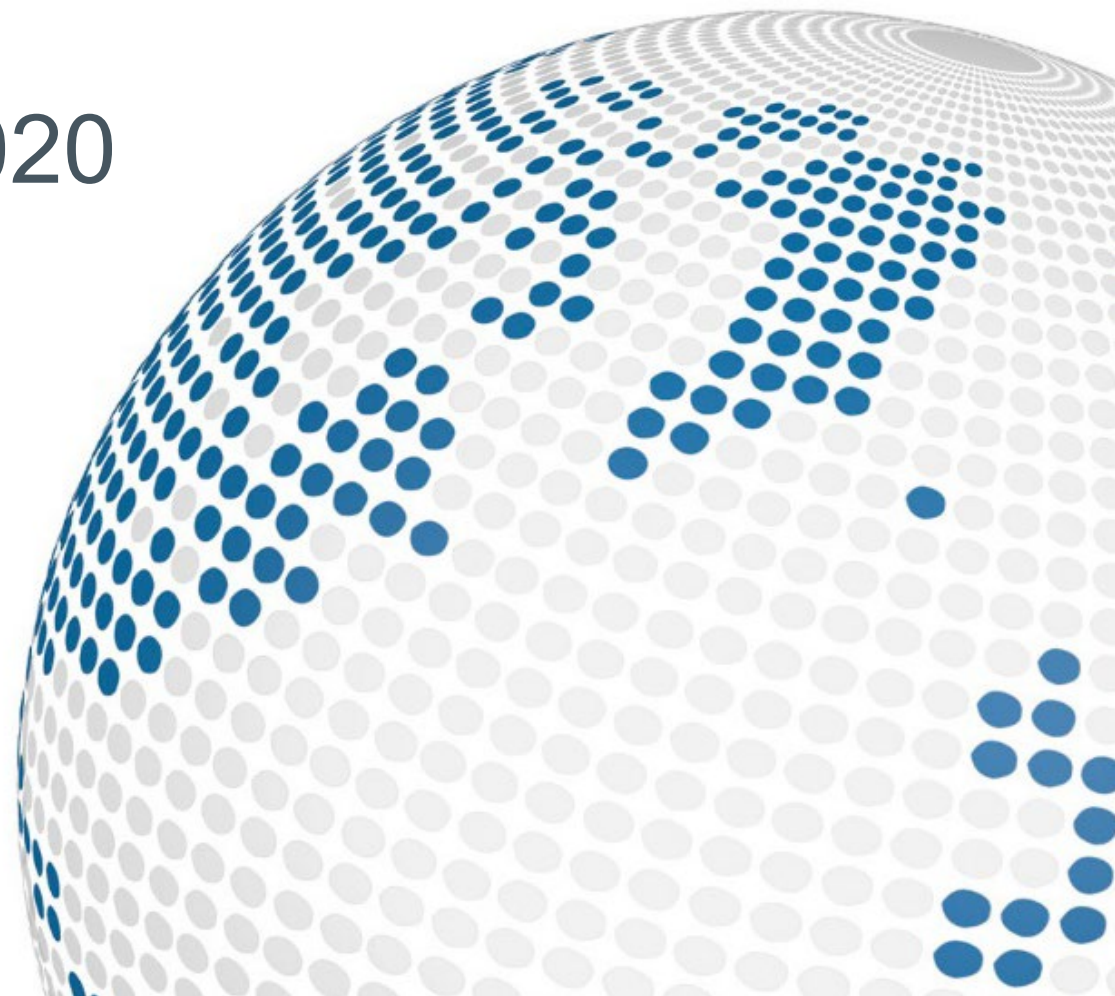


# Environmental Performance 2020

Shaping the world with sensor solutions

Marlies Radl

04-2021



# Environment Management

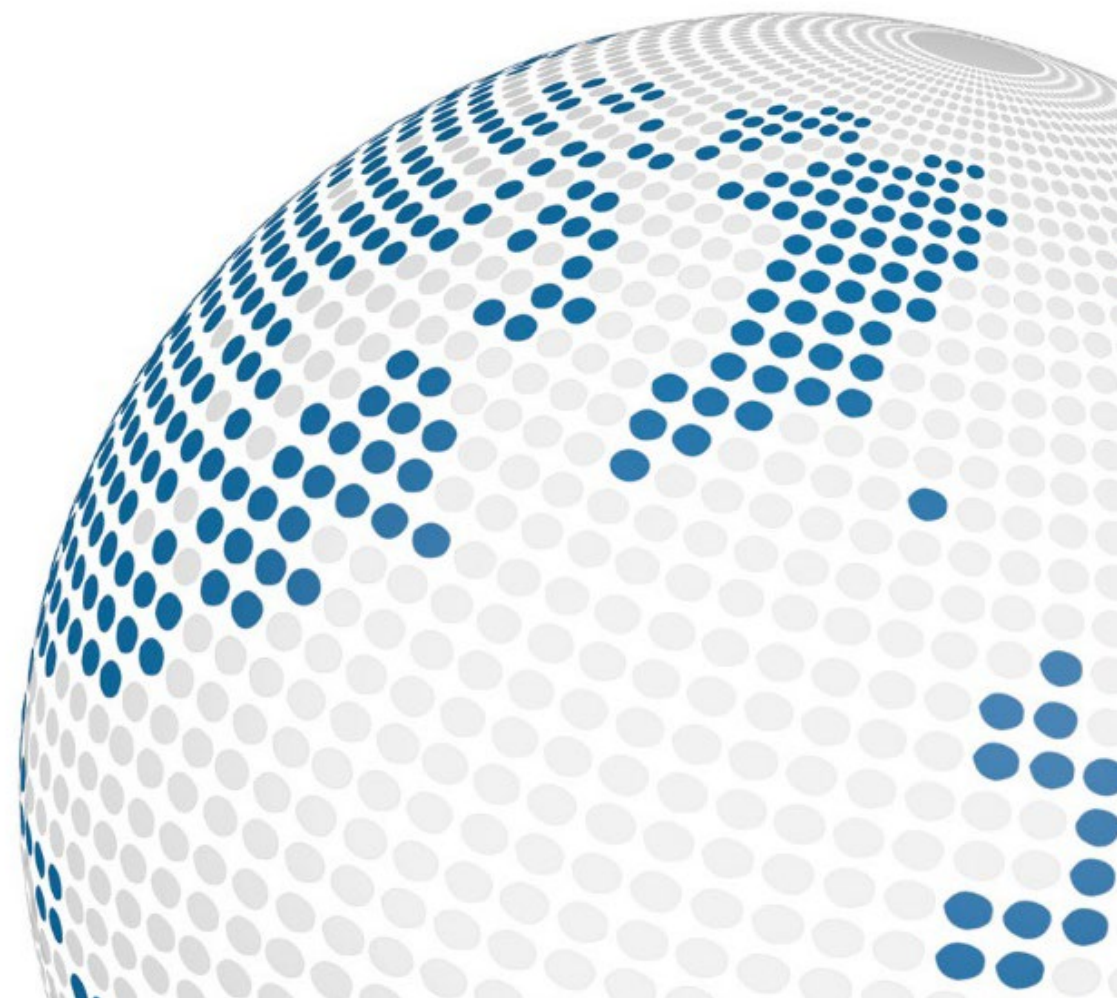
## Annual Environmental Performance Statistics



- ams is committed to responsible, visionary environmental management with the aim to contribute to the conservation of an environment worth living in
- ams fully assesses the environmental impact of our business activities and operates in a manner that avoids or minimizes emissions of pollutants and reduces energy consumption
- ams recognizes that human activities are contributing to global climate change therefore we will pursue activities to lessen our company's impact on CO<sub>2</sub> production

*The scope of the report in hand is focusing the assessment of environmental impact of the manufacturing sites in Austria, Singapore and Philippines.*

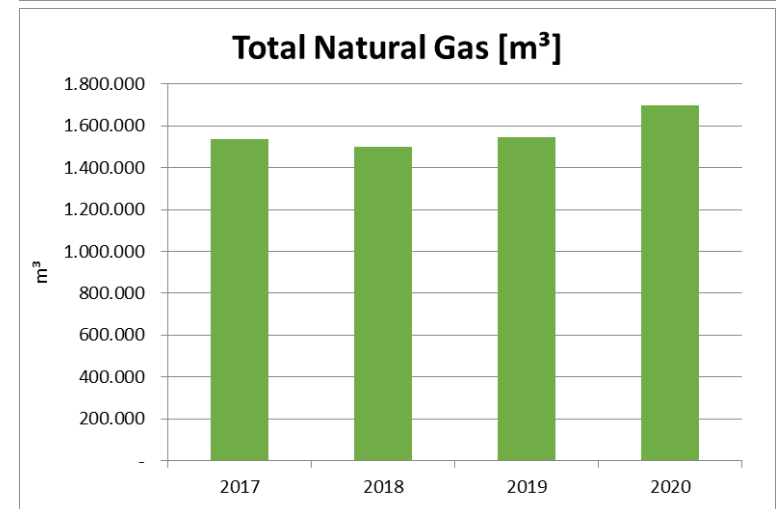
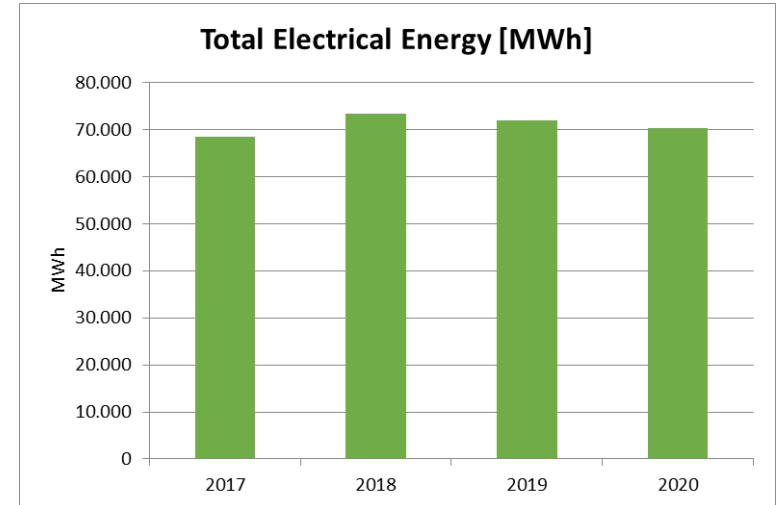
Austria



# Environmental Performance, Austria

## Electrical Energy, Natural Gas in 2020

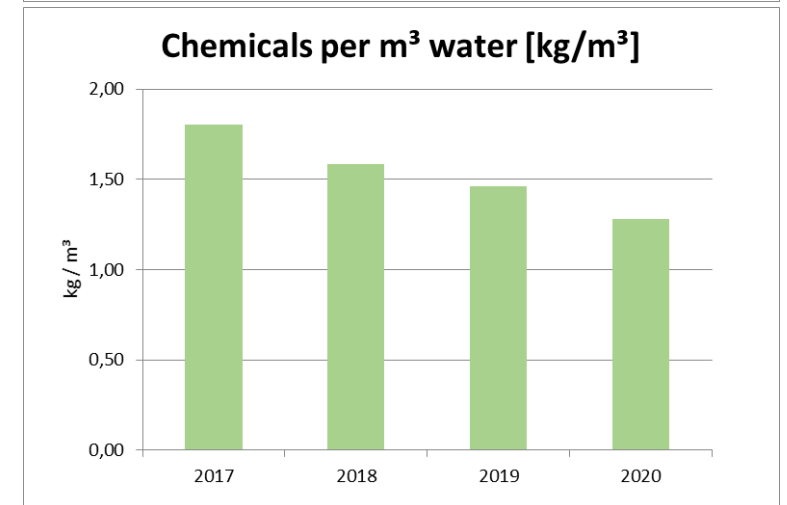
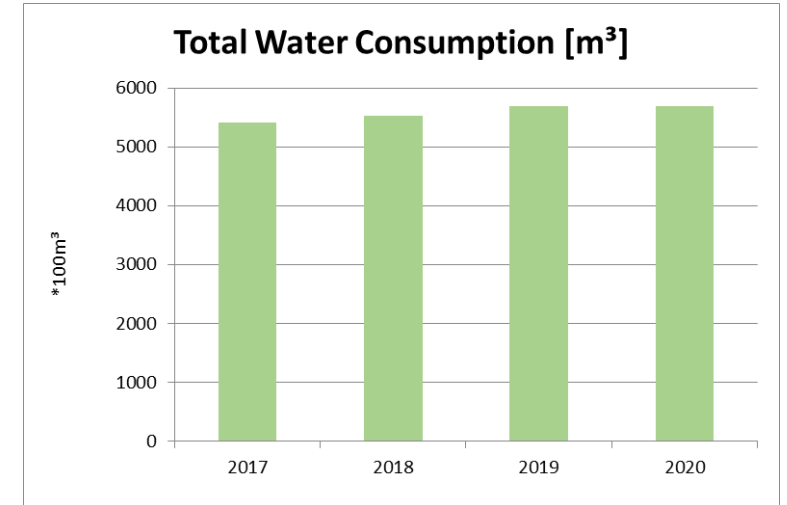
- **70.327 MWh electrical energy** – decrease by 2,1%.
- The total energy is encompassing the energy needed for administration and offices, the energy required for manufacturing of CMOS and TSV wafer, plus the manufacturing operation in the filter line. In addition the heat pump (consuming electrical energy), which utilizes heat load of equipment to produce warm water.
- 100% usage of renewable electricity, hydropower since 2011.
  
- **1.696.048 m<sup>3</sup> natural gas** - increase by 9,7% due to the temporarily closed down heat recovery system Fab B and fluctuations that are depending on weather conditions.



# Environmental Performance, Austria

## Water, Industrial Grade Chemicals in 2020

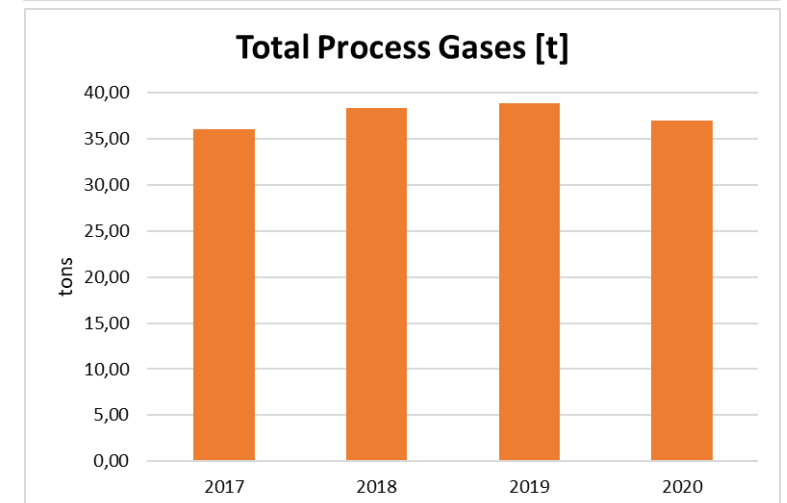
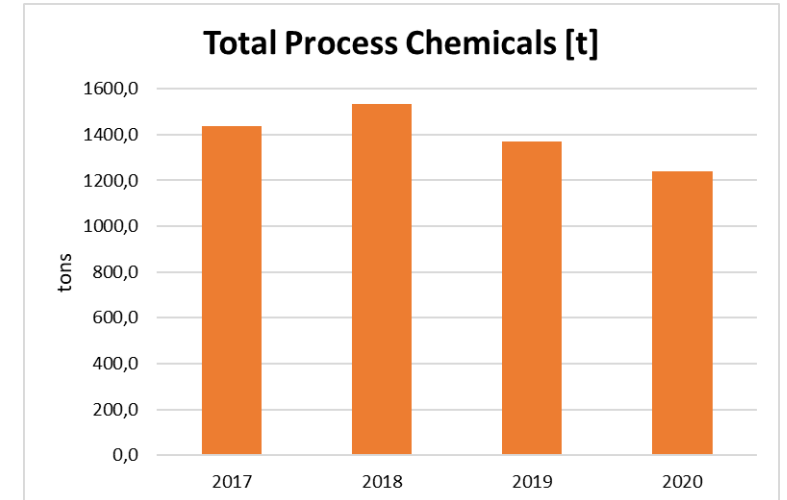
- **568.900 m<sup>3</sup> water** – decrease by 0,1%.
- Water is used for production of ultrapure water, softened cooling water, and as boiler feed water.
  
- **1,28 kg/m<sup>3</sup> industrial grade chemicals** for water on average – decrease by 12,4% due to water treatment with RO and the usage of waste KOH for waste water neutralization.
- Chemicals for preparation of ultrapure water, for wastewater treatment and exhaust air purification.



# Environmental Performance, Austria

## Process Chemicals, Process Gases in 2020

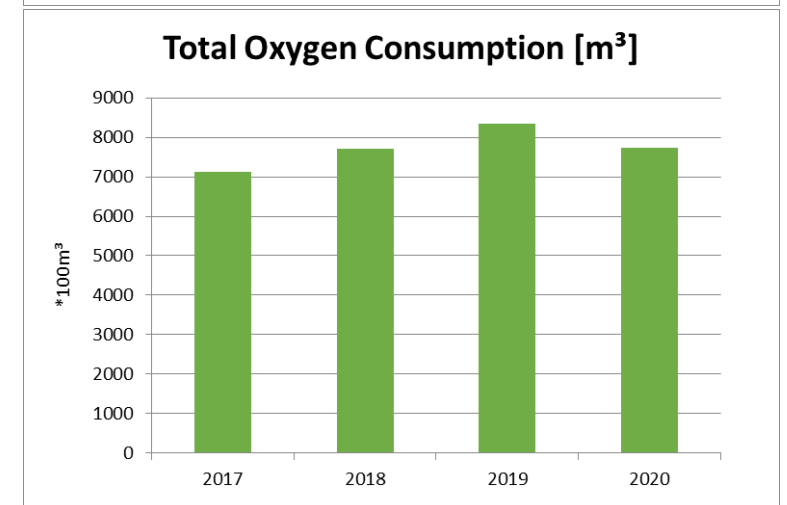
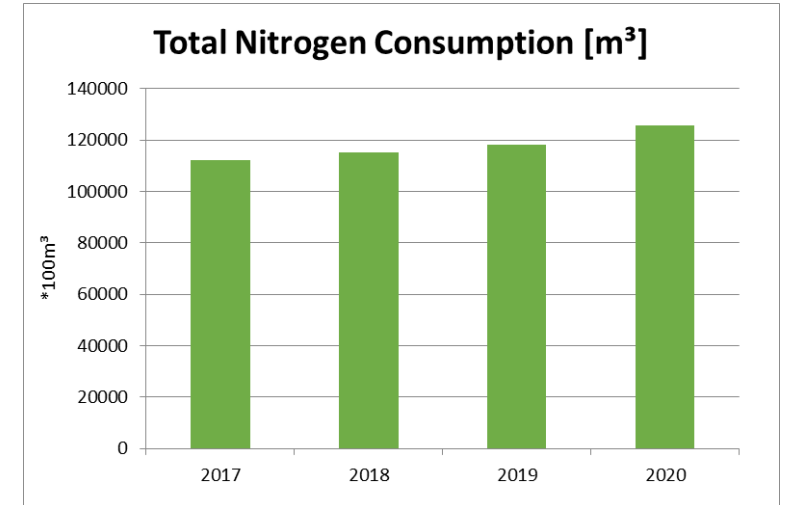
- **1.238 tons process chemicals** – decrease by 9,6% due to process optimization and solvent recycling which results in reduced consumption of solvents.
- **37 tons process gases** – decrease by 4,9% due to the mix of production technologies running in the manufacturing line.
- All gases which are consumed for the manufacturing of wafers are considered.



# Environmental Performance, Austria

## Nitrogen, Oxygen Consumption in 2020

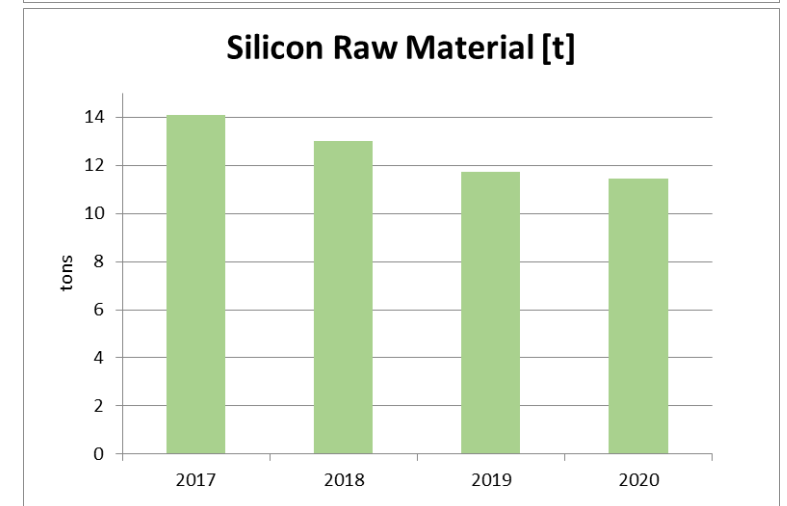
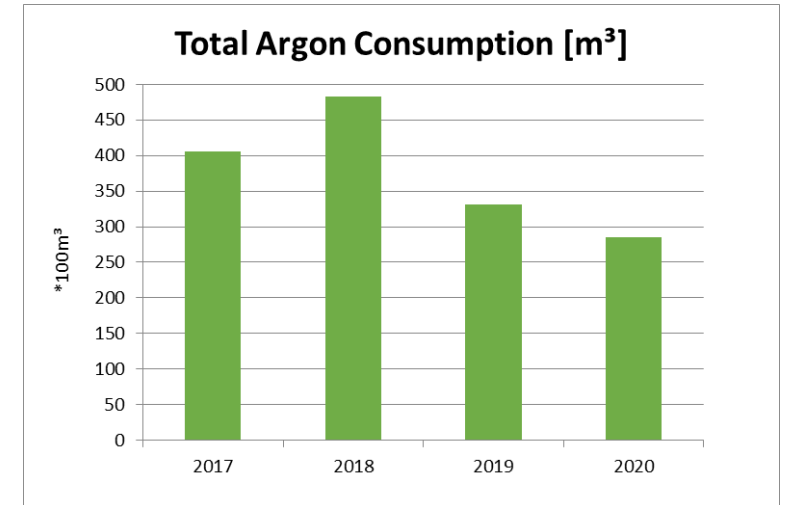
- **12.581.400 m<sup>3</sup> nitrogen**– increase by 6,5%.
- Liquid Nitrogen is not only used for production equipment, but also used for maintaining storage conditions.
  
- **774.200 m<sup>3</sup> oxygen** - decrease by 7,2% due to the mix of production technologies running in the manufacturing line and filter production.



# Environmental Performance, Austria

## Argon, Silicon Consumption in 2020

- **28.500 m<sup>3</sup> argon** – decrease by 13,9% due to the mix of production technologies running in the manufacturing line and filter production.
- **11,4 t silicon** of raw material consumed – decrease by 2,4%, as reflected from production volume.
- Partially, the consumed silicon is from purchased consigned material – already processed wafers from outsourced foundries are purchased, and continued to be processed in ams fabs.

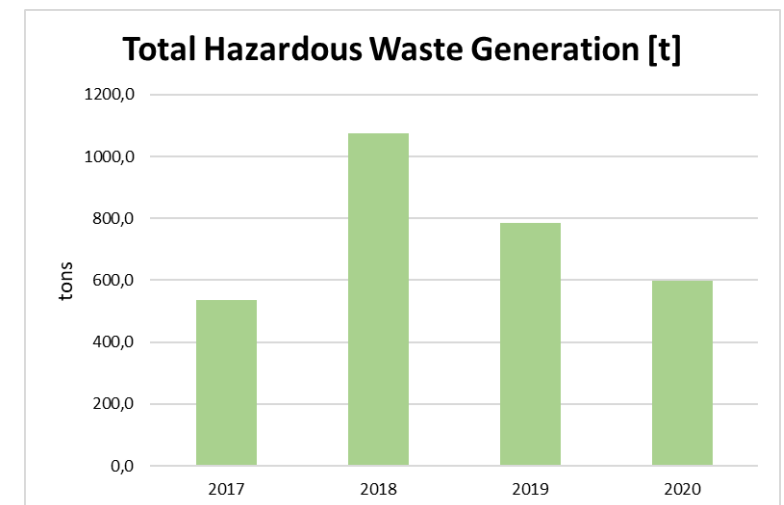




# Environmental Performance, Austria

## Non-hazardous Waste, Hazardous Waste in 2020

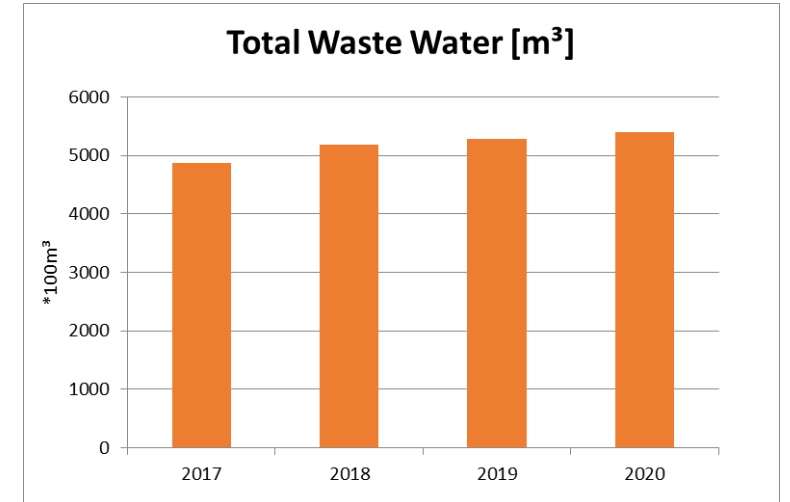
- **218 tons non-hazardous waste** was generated – decrease by 21,5% due to the majority of staff working in home office, and reduced construction activities at the premises (details in the waste management statistics).
- **597 tons hazardous waste** is generated – decrease by 24% due to the solvent recycling which results in reduced consumption of solvents and relocation of production in ams sites.



# Environmental Performance, Austria

## Waste Water in 2020

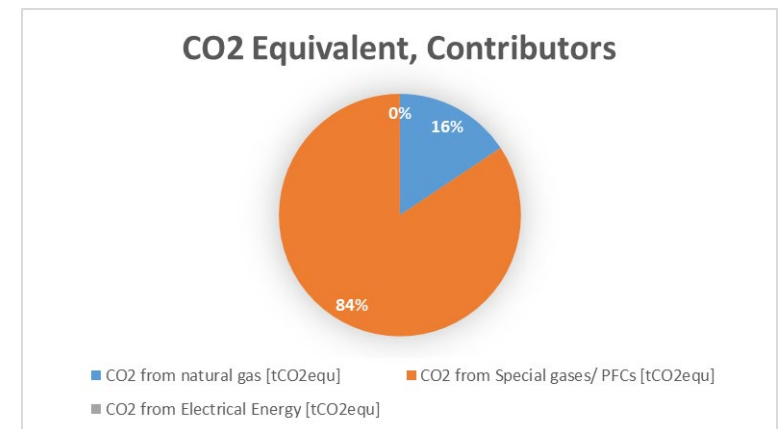
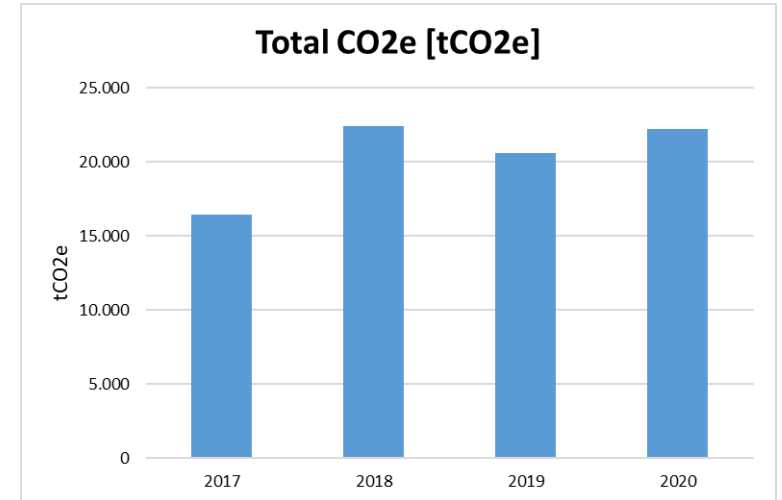
- **540.303 m<sup>3</sup> waste water** is generated – increase by 2,1%.



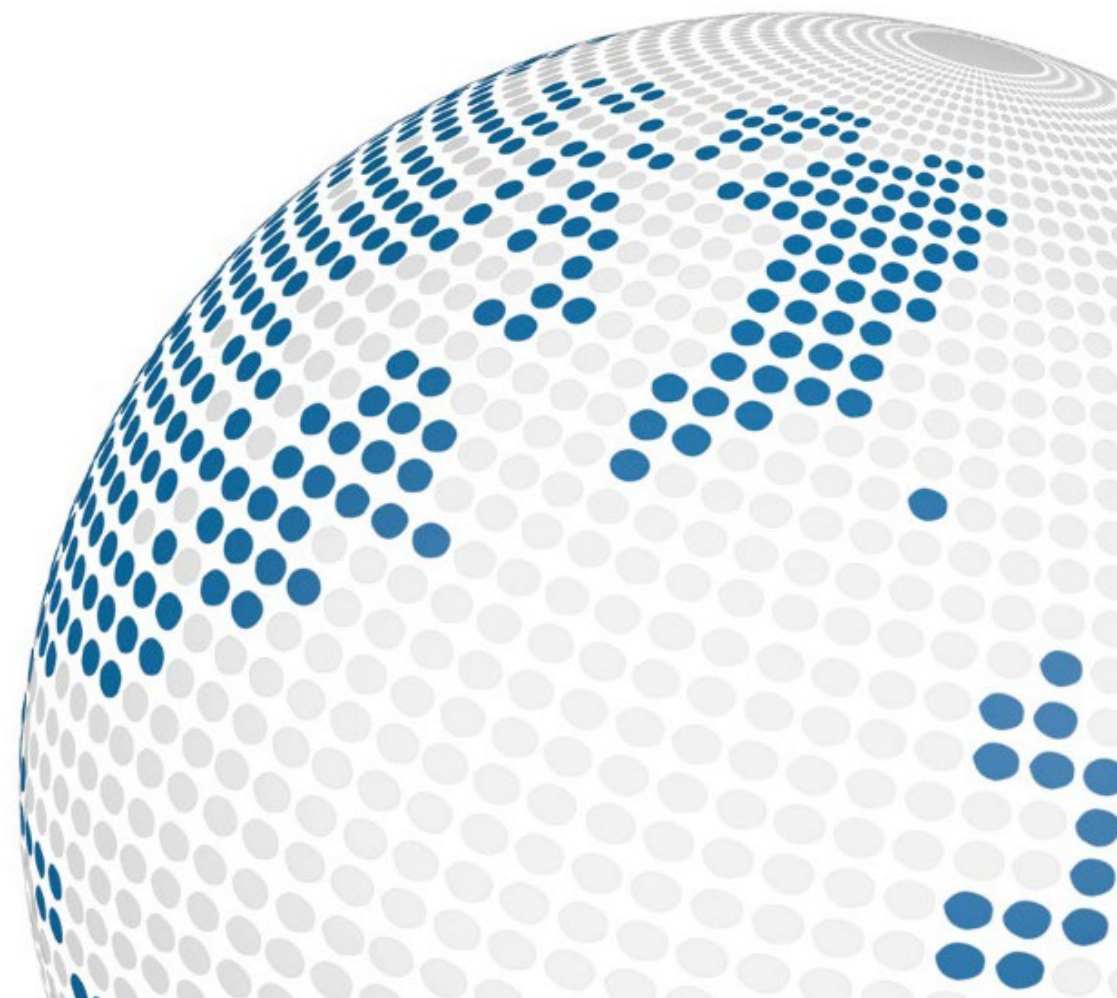
# Environmental Performance, Austria

## Greenhouse Gas Emissions in 2020

- **22.209 tCO<sub>2</sub>e** are generated for the site in Austria – total increase by 7,8%. Caused by the use of special gases in the production area that are identified as GHG potential.
- The CO<sub>2</sub> calculation is considering the usage of special (production) gases (PFCs, HFCs, SF<sub>6</sub>, etc) and natural gas.
- 100% usage of renewable electricity, hydropower since 2011 – therefore no CO<sub>2</sub>e caused.



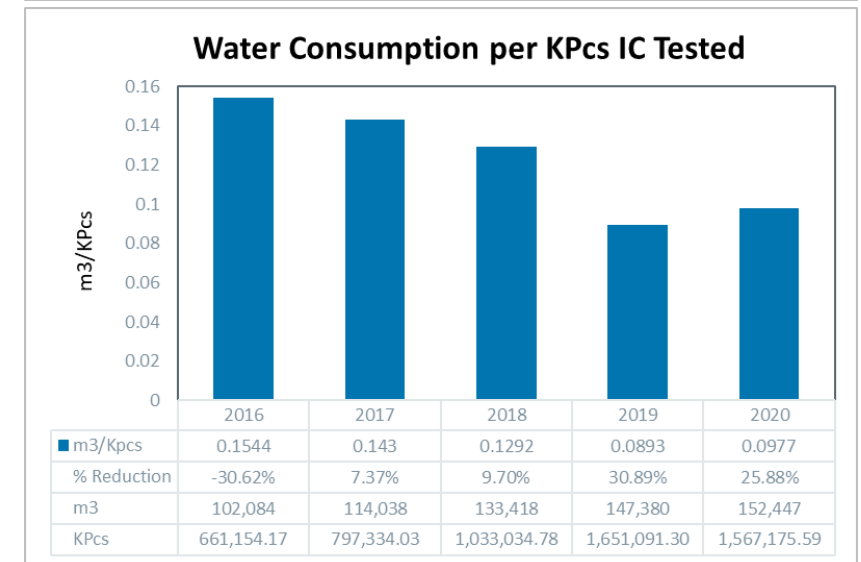
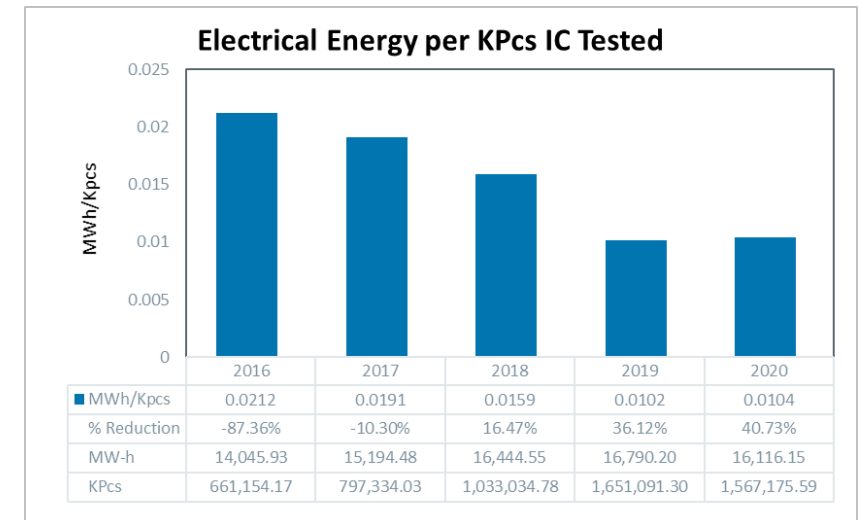
Philippines



# Environmental Performance, Calamba

## Electrical Energy in 2020

- Average energy used for 2020 was **16,116.15 MWh**. Energy used per production output in 2020 was about **40.73%** of 2019 target.
- Energy consumed was not maximized due to decrease in production output. The total energy still supports facilities operations, test and backend processes, administrative and offices.
- Average water used in 2020 was **152,447 m<sup>3</sup>**. Water used per production output in 2020 was about **25.88%** of 2019 target.
- Decrease in production output affects the performance for 2020. Moreover, additional water usage was contributed from regular cleaning and temporary housing of employees during Enhanced Community Quarantine (ECQ) to support COVID-19 control measures.

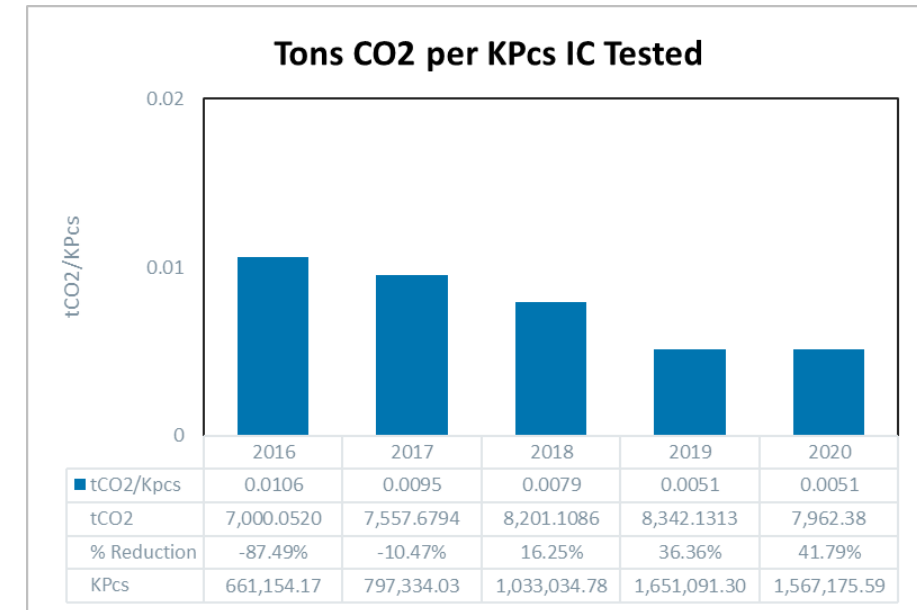


Note: 2020 target (5% reduction from 2019 actual performance) was adjusted (25% of 2019 target) implemented in August - December. This is to consider the reduced production output due to effect of pandemic which impacts the KPI (normalized by Production Output).

# Environmental Performance, Calamba

## Greenhouse Gas Emission in 2020

- Total CO<sub>2</sub> emission was **7,962.38**. Calculated CO<sub>2</sub> emission per production output in 2020 was **41.79%** of 2019 target.
- Main contributor for CO<sub>2</sub> emission was use of electricity. However, the calculation considering tested ICs are fairly constant in 2019 and 2020 performance.



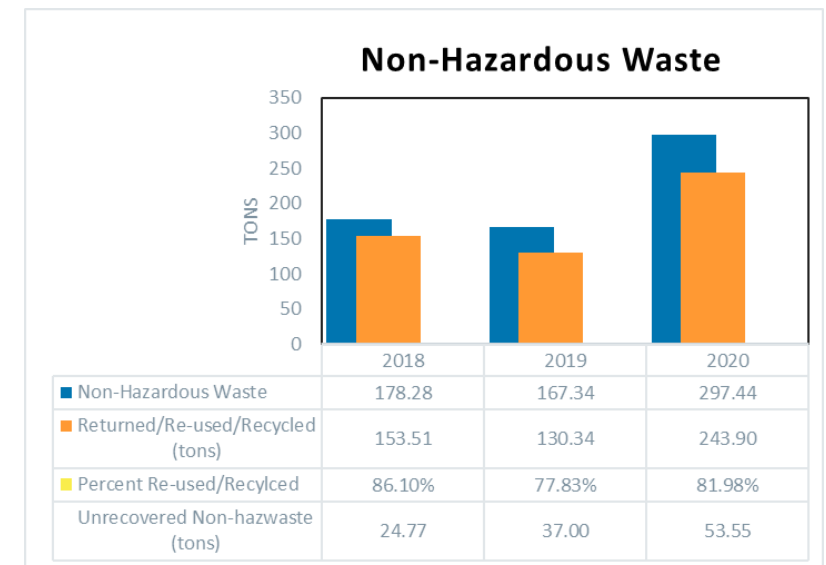
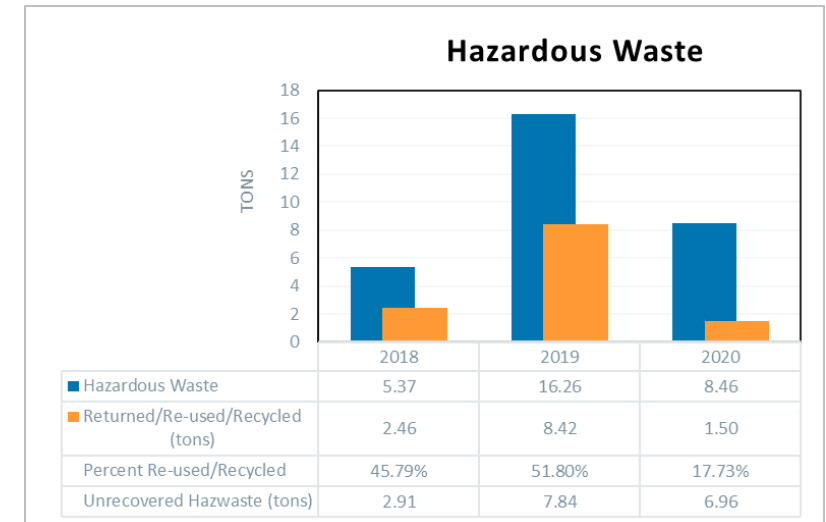
Note: 2020 target (5% reduction from 2019 actual performance) was adjusted (25% of 2019 target) implemented in August - December. This is to consider the reduced production output due to effect of pandemic which impacts the KPI (normalized by Production Output).

# Environmental Performance, Calamba

## Nonhazardous Waste, Hazardous Waste in 2020

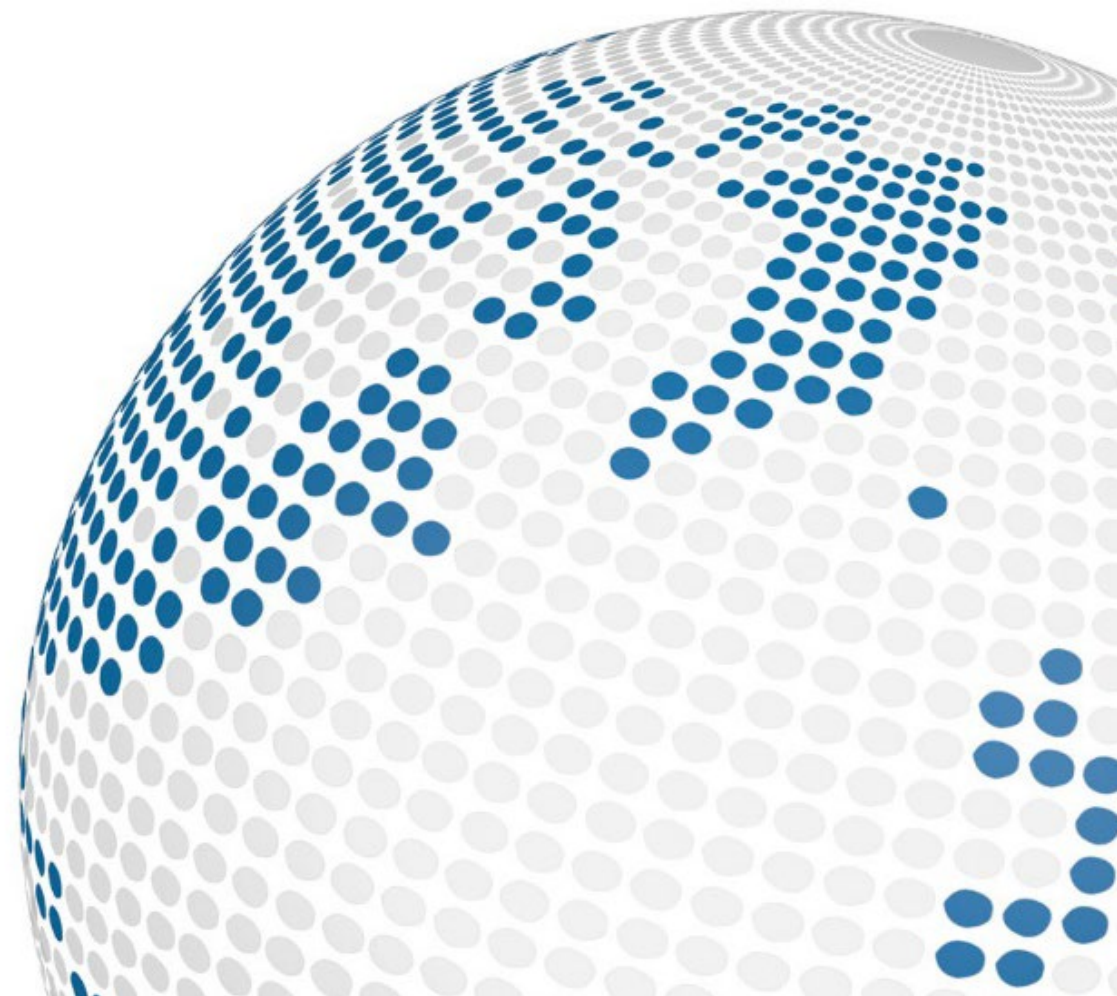


- Hazardous waste generated was **8.46 tons**. About 17.73% of this volume was reused or recycled. However, based from year to year performance, the hazardous waste that was not recycled/re-used has decreased by 11.22% from 2019.
- The significant decrease on the waste recovery performance was affected by recycling facilities' operations due to pandemic effects and documentation issues.
- Improvement in this topic will include, training for proper handling and disposal of Hazardous Wastes involved employees, and the scouting for treaters that supports re-use/ recover/ and recycle treatment methods within 2021.
- Nonhazardous waste generated was **297.44 tons**. About 81.98% of this volume was reused and recycled. While the tons of unrecovered non-haz waste has increased from 2019, however in terms of percent recovery, year 2020 is better than year 2019.
- Contributing factor on improved performance was due to increase of awareness strengthening the recycling and reused program implementation like internal tray washing activity and segregation-at-source.



Note: No change in target for both Hazardous and Non-hazardous waste in 2020 because this is not normalized by Production Output.

Singapore

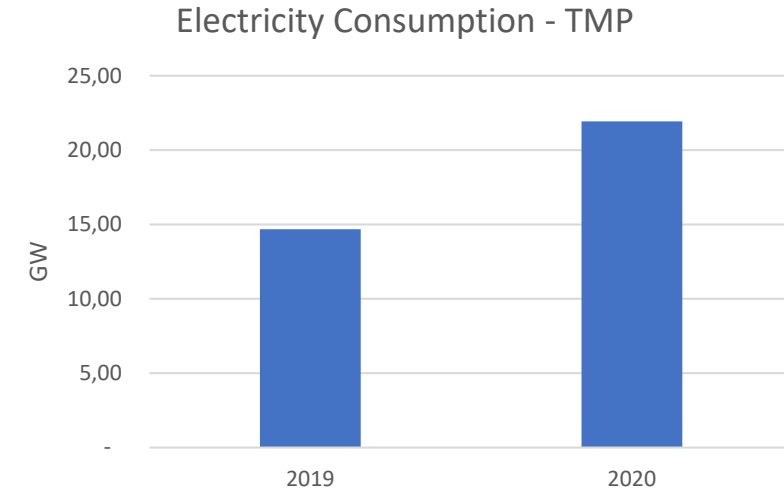
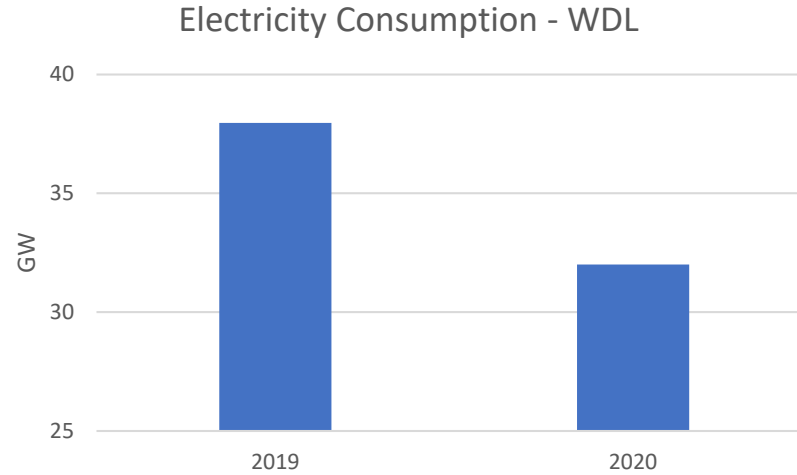
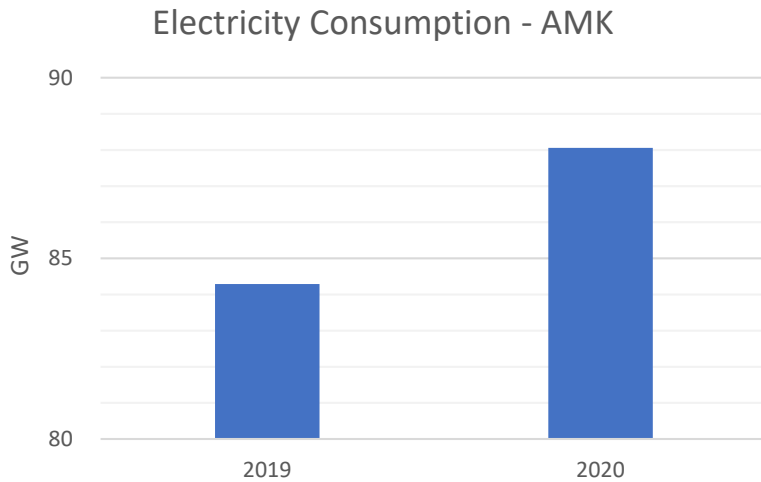




# Environmental Performance, AMK, WDL & TMP



## Electricity in 2020



AMK	WDL	TMP
<ul style="list-style-type: none"> <li>▪ <b>88.06 GW electrical energy</b>- increased by 4%</li> <li>▪ Did not meet the target of 1% reduction due to increased of electricity consumption and it was contributed by the increased of packout volume</li> </ul>	<ul style="list-style-type: none"> <li>▪ <b>32.01 GW electrical energy</b>- decreased by 16%</li> <li>▪ Met the target of 1% reduction, actual reduction is 16%</li> </ul>	<ul style="list-style-type: none"> <li>▪ <b>22.01 GW electrical energy</b>- increased by 48%</li> <li>▪ Did not meet the target 1% reduction due to Increased of electricity consumption and it was contributed by the increased of packout volume</li> </ul>

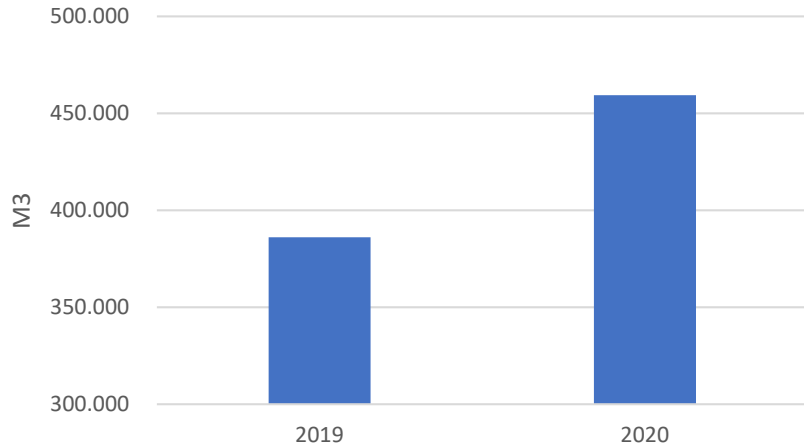
	AMK		WDL		TMP	
	2019	2020	2019	2020	2019	2020
Packout, Mpcs	403	418	333	642	-	-
Packout, Kpcs (wafer)	-	-	-	-	24	41

# Environmental Performance, AMK, WDL & TMP

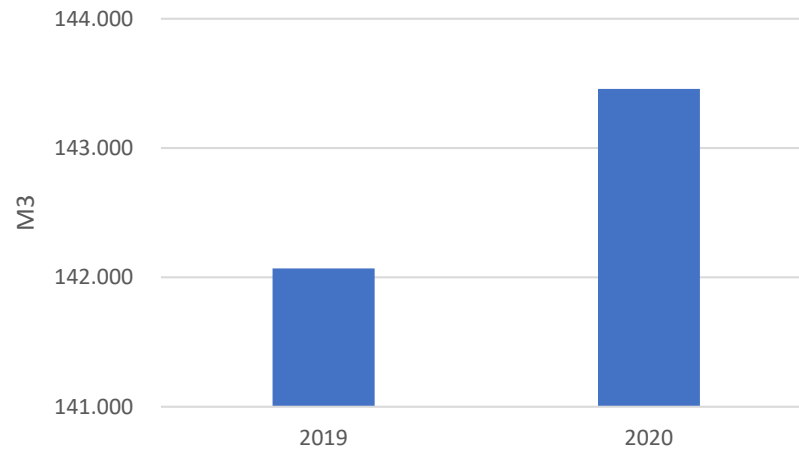


## Water in 2020

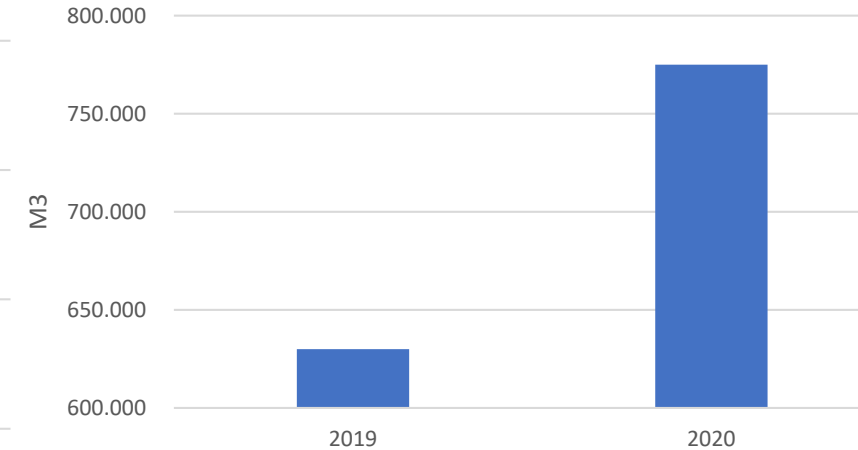
Water Consumption - AMK



Water Consumption - WDL



Water Consumption - TMP



AMK	WDL	TMP
<ul style="list-style-type: none"> <li>▪ <b>459K M3 water</b> - increased by 19%</li> <li>▪ Did not meet the target of 1% reduction due to increased of water consumption and it was contributed by the increased of packout volume</li> </ul>	<ul style="list-style-type: none"> <li>▪ <b>143K M3 water</b>- increased by 1%</li> <li>▪ Did not meet the target of 1% reduction due to increased of water consumption and it was contributed by the increased of packout volume</li> </ul>	<ul style="list-style-type: none"> <li>▪ <b>172K M3</b>- increased by 69%</li> <li>▪ Did not meet the target of 1% reduction due to increased of water consumption and it was contributed by the increased of packout volume</li> </ul>

	AMK		WDL		TMP	
	2019	2020	2019	2020	2019	2020
Packout, Mpcs	403	418	333	642	-	-
Packout, Kpcs (wafer)	-	-	-	-	24	41

# Environmental Performance, AMK, WDL & TMP

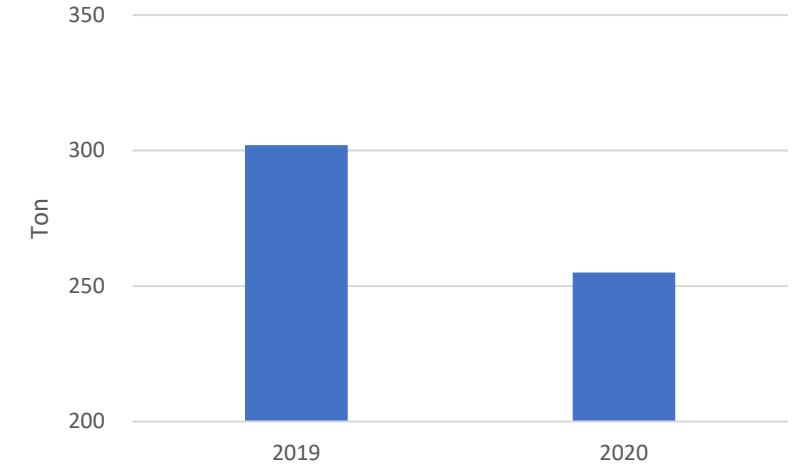
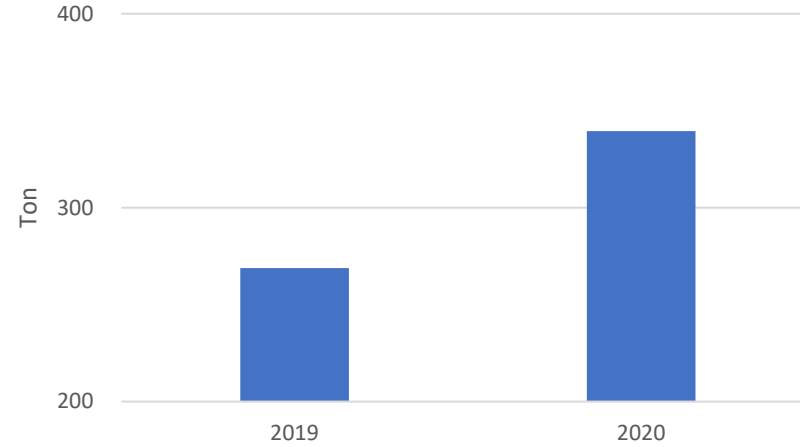
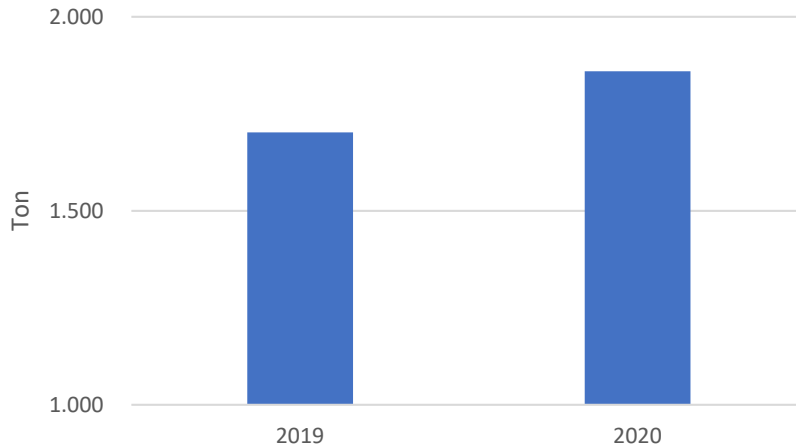


## Waste in 2020

Waste Generation - AMK

Waste Generation - WDL

Waste Generation - TMP



AMK	WDL	TMP
<ul style="list-style-type: none"> <li>1,860 Ton waste (hazardous &amp; nonhazardous) - increased by 9%</li> <li>Did not meet the target of 1% reduction due to increased of waste generated as it was contributed by the increased pf packout volume</li> <li>42% Recycling rate in 2020. Tracking of recycling rate started in 2020</li> </ul>	<ul style="list-style-type: none"> <li>339 Ton waste (hazardous &amp; nonhazardous) - increased by 26%</li> <li>Did not meet the target of 1% reduction due to increased of waste generated as it was contributed by the increased pf packout volume</li> <li>29 % Recycling rate in 2020. Tracking of recycling rate started in 2020</li> </ul>	<ul style="list-style-type: none"> <li>255 Ton waste (hazardous &amp; nonhazardous) - reduced by 16%</li> <li>Met the target of 1% reduction, actual reduction is 16%</li> <li>24% Recycling rate in 2020. Tracking of recycling rate started in 2020</li> </ul>

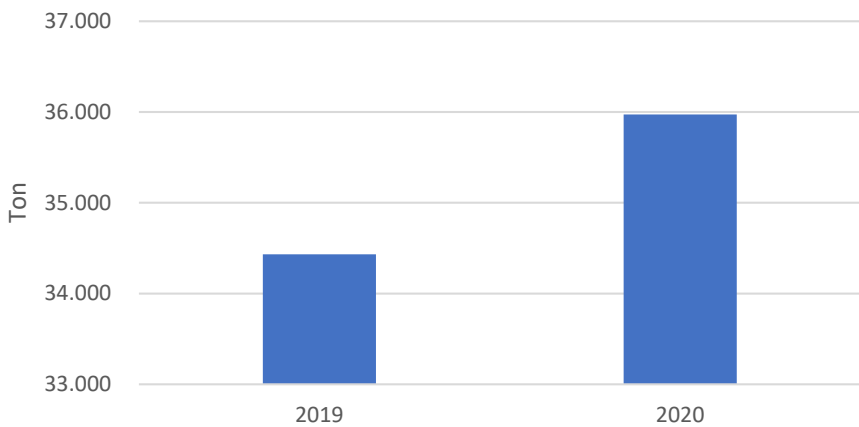
	AMK		WDL		TMP	
	2019	2020	2019	2020	2019	2020
Packout, Mpcs	403	418	333	642	-	-
Packout, Kpcs (wafer)	-	-	-	-	24	41

# Environmental Performance, AMK, WDL & TMP

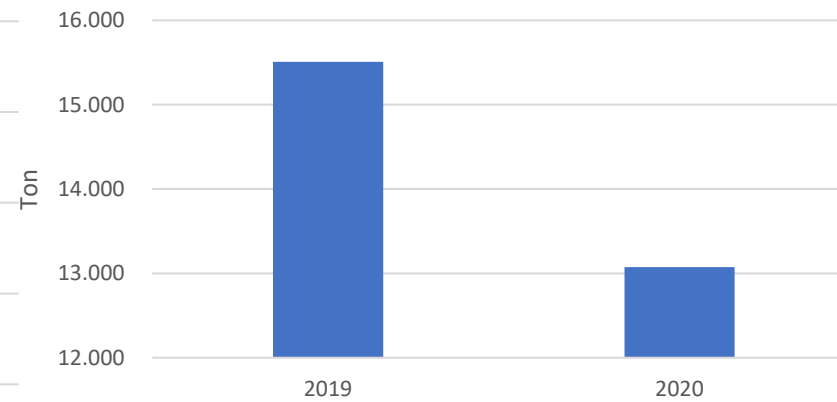


## CO2 (Electricity) in 2020

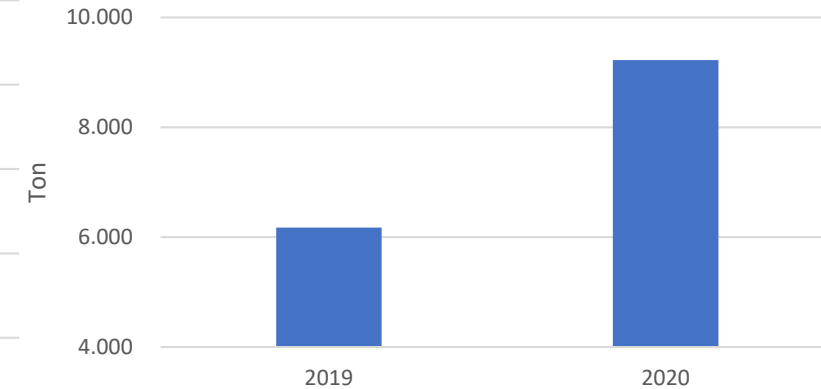
CO2 Emission (Electricity) - AMK



CO2 Emission (Electricity) - WDL



CO2 Emission (Electricity) - TMP



AMK	WDL	TMP
<b>36K Ton CO2 emission - increased by 4%</b>	<b>13K Ton CO2- decreased by 16%</b>	<b>9K Ton CO2- increased by 49%</b>



# Thank you!

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[www.ams.com](http://www.ams.com)